

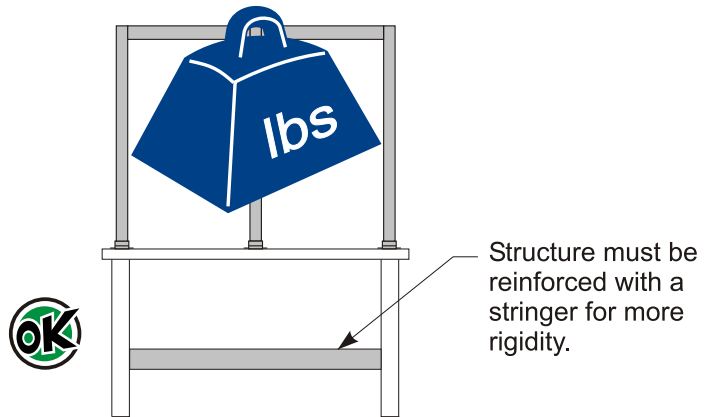
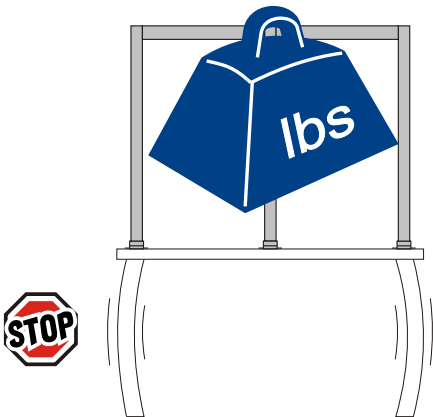
Make sure that you have the latest version before using this document.

- Refer to W20 assembly guide for more information.

Work Station capacity and rigidity

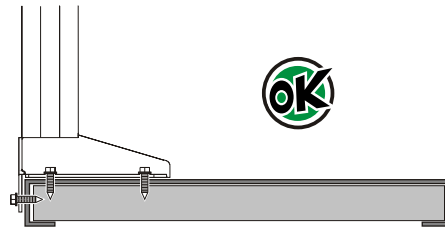
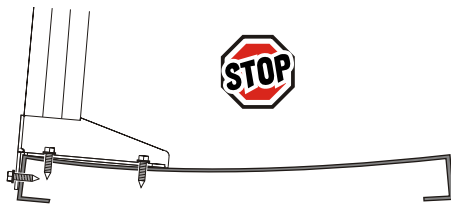


Before mounting a multi-purpose frame make sure the top **and** work unit have the required **capacity** and **rigidity** to support the load.

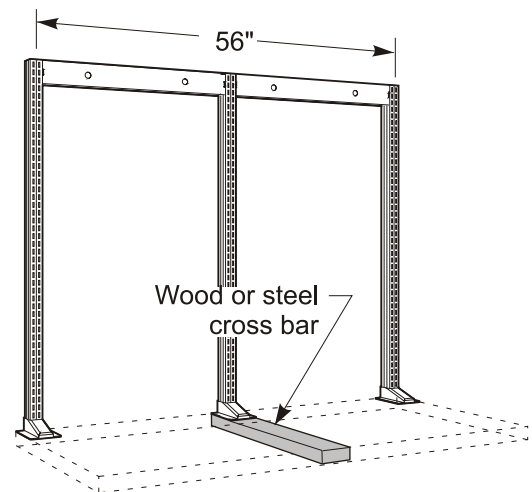
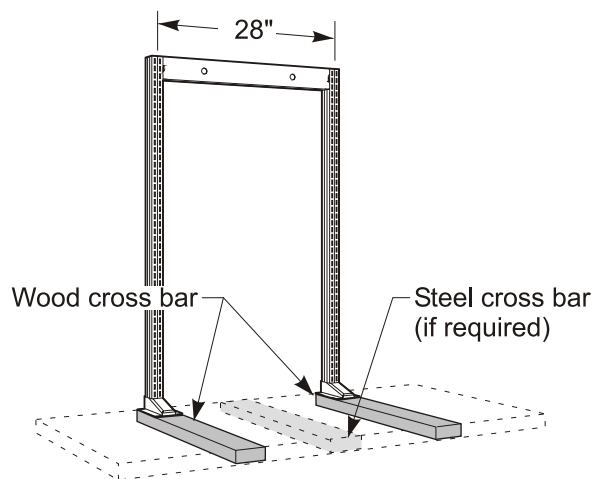


How to place cross bars in a steel top

Caution

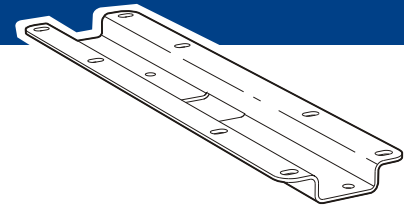


Set up depending on the configuration



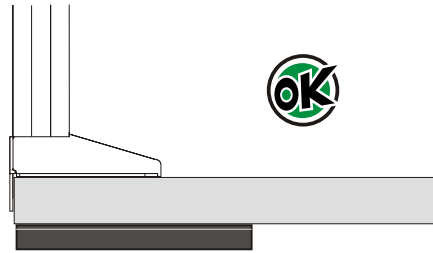
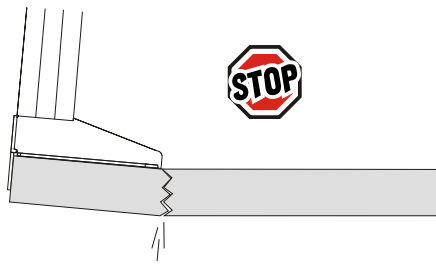
- You **must** place a wood cross bar **under each upright**.
- For more rigidity, you should add a WS11-XX steel cross bar in the top center, specifically if a light is installed and the frame capacity reached.
- You **must** place a cross bar **under the center upright**.
- For more rigidity, you must add a WS11-XX steel cross bar.

Top reinforcement WM14



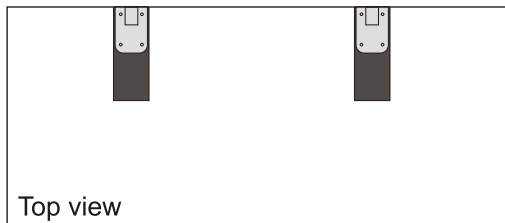
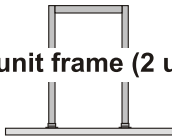
- A**
- Required to reinforce plastic or wood tops less than 1½" or in poor condition.
 - Recommended with work top other than Rousseau's.
 - Must be installed under each upright on the side at a 7" maximum.

Caution

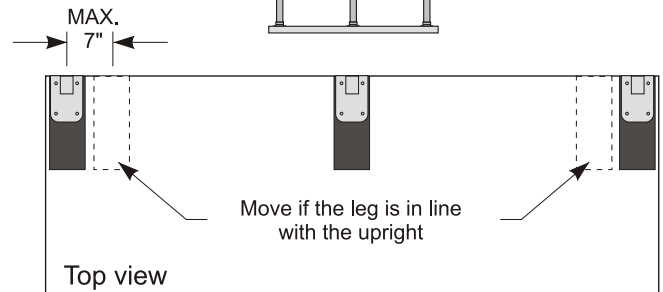
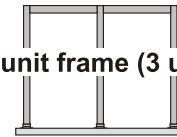


Set up depending on the configuration

Single unit frame (2 uprights)



Double unit frame (3 uprights)

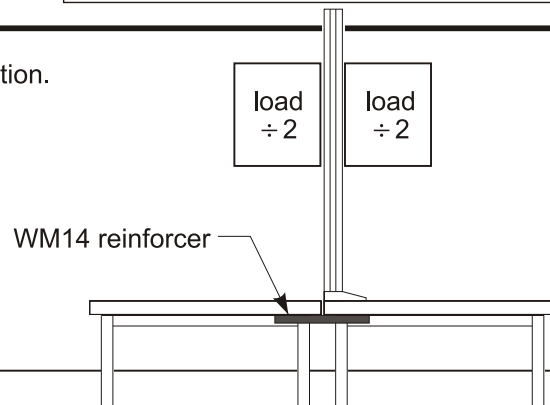


- B**
- To evenly distribute the load on a back-to-back installation.

Caution

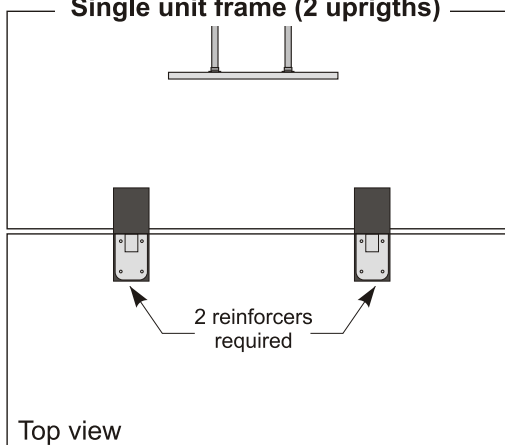
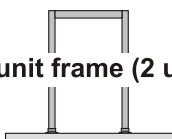


You must make sure that your work station is **stable** before using it.



Set up depending on the configuration

Single unit frame (2 uprights)



Double unit frame (3 uprights)

